Vmag
GALA 25TH ANNIVERSARY ISSUE
VOL. 26 NO. 4
8+ HOURS OF FREE BONUS VIDEO
Voluptuous
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THE SCORE GROUP
Vmag 1994 2019 Celebrating 25 Years
The story of V-mag
in photos, words and 25 videos
COVERGIRL KARINA HART
V-GIRL FOR THE AGES
ALL STACKED • ALL NATURAL
All models are at least 18 years old
SALE TO MINORS IS FORBIDDEN
VIDEO INSIDE

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VOLUME 26, NUMBER 4

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**NOTICE: THIS IS ADULT MATERIAL**

All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

*Voluptuous* (ISSN #1087-7657) is a bi-monthly publication published six times a year. Subscriptions (12 issues): $69.95 in the USA and $109.95 (U.S. funds only) in Canada. Published by The SCORE Group, PO Box 558150, Miami, FL 33255-8150. Periodicals postage paid at Miami, FL and additional mailing offices. POSTMASTER: Please send address changes to: Voluptuous, PO Box 558150, Miami, FL 33255-8150.

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**GREAT BOOB BEGINNINGS**
*Chloe Vevrier helped Voluptuous become a must-read boob mag.*

# 25 FOR 25! A GUIDE TO THIS ISSUE'S BONUS VIDEOS

This issue of *Voluptuous* comes with a record **25 full-length bonus videos** to celebrate our 25th anniversary. As always, these videos are absolutely free with no strings attached. They can be played on your PC, laptop, Mac, iPhone, iPad, smart phone or tablet. You can stream them or download and save them forever. No email, credit card or personal information will be requested. You'll also get a free digital version of the entire issue so you can take *Voluptuous* anywhere you go.

Here are the highlights of this issue's bonus scenes. What a great way to celebrate our 25th!

**1. Chloe's Ultimate Encore.** Rare video of this all-time great in hardcore action.

**2. Carol Brown, our first Model of the Year,** shows off her beautiful body and gets off.

**3. Black 'n' super-stacked Sammie Black and Jenny** oil wrestle and then shower off.

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**5. All-time greats, Susie Wilden and Linsey Dawn McKenzie** in red-hot lezzie action from the movie *Bosom Buddies #5*.

**6. Candid footage of Lorna Morgan** on the town in Portugal, then she enjoys some sexy alone time.

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**24. Miosotis and Arianna Sinn** fuck a very lucky guy in a scene from *Mammary Mambo*.

**25. Codi Vore and Milly Marks** in scorching lezzie action.

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# V mail

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## 25 YEARS OF MEMORIES AND AN UNUSUAL DREAM

Dear *Voluptuous*,

Ahhh, yes! As if my buying one magazine a month wasn't enough for you guys, then *Voluptuous* came along. I wonder if I fathered any children with Ildiko, Traci Burr and others. I fired off so much sperm in their honor.

The great thing about the magazine from the start was voluptuous women getting the *SCORE* Girl treatment: hair, makeup, great lingerie, nice sets. You showed (and still do) that curvy women on the plus side can be sexy. Sexy and desirable and worthy of a wank or two…hundred…ahem.

And it keeps coming! Sabina Leigh (drool), then onto Alaura Grey and Codi Vore. I keep telling myself, "It's been a good run. Aren't you too old? Stop with the magazine, stop with *SCORELAND*." Nope, that hasn't happened yet!

My only wish is that more plush girls would see their peers in *Voluptuous* and realize they don't have to wear sweatshirts and dress down. A little va-va will make guys go "VOOM!"

I keep having a dream I wish would come true of being hit by a car while staring at Maria Moore walking down the street and then being attended to at the hospital by nurse Renee Ross.–Nick, via email

Beautiful Brit Linsey Ward was 20 when she debuted in the March 2001 issue.

A reader's unusual dream involves getting hit by a car while staring at Maria Moore (left) walking down the street and being attended to at the hospital by real-life nurse Renee Ross (right). There just has to be a safer way to meet these two spectacular plumpers, but worse things could happen.

## GOOD TIMES: A LAZY DAY & A BACK ISSUE OF *V-MAG*

Dear *Voluptuous*,

Purchased my first *V-mag* in 2004 (Annie Swanson on the cover). Bought it ever since. I also have many back issues from about 1997.

I find mags just better than websites for you know what, plus it's great to pick up a random *V-mag* on a quiet day and remember the past models. The Internet is great but not the same. I'm not sure what I will do when *Voluptuous* and *SCORE* publish their last issue. Let's hope there are many more years ahead.

The one thing I like is that your production values have never lessened. Each *V-mag* is perfectly crafted. Even if I don't like every model, I have never bought a bad issue. Well-done to everyone concerned over the last 25 years and counting.

Outside of your current models, some of my favorites have been Daizie Kellogg, Linsey Ward, Janet Jade and Skarlett. It's always an added bonus if they do hardcore, but it's not essential. Once again, well done.–T.P., via email

Vmag™ 1994 2019 Celebrating 25 Years

## DO YOU RECALL WHEN YOU FIRST SAW *V-MAG*?

Dear *Voluptuous*,

I've been a reader ever since I was a young lad. I used to sneak into my friend's dad's garage to check out his stash with my friend. I always loved the busty ebony gals. My favorites were Sammie Black, Jenny Hill, Chaz, Amanda White, Latina, Kim Eternity, Chaka T, Faith Stevens, Cassitty, Via Paxton and Africa Sexxx. I've been fapping to these black 'n' stacked ladies ever since then. I'd like to say they made a man out of me!–Joey, via email

## THE NEXT ISSUE OF V-MAG...

Will be cover-dated Vol. 26, No. 5 and go on-sale October 1, 2019 wherever you buy men's magazines. Or get the digital edition as early as September 8 at www.eBoobStore.com.

So many V-Men love hairy pussies. Who do you think this one belongs to?

## FROM THE EARLY DAYS, *V-MAG* FILLED HIS NEEDS

Dear *Voluptuous*,

I was on board with *Voluptuous* from the very beginning and read the magazine for years before moving to the website. For me, the significance of *V-mag* was the transition it represented in readers' tastes. The early days of *SCORE* were dominated by the slim-and-enhanced models, many of them dancers, who, to tell you the truth, never really resonated with me. I've always preferred natural curves in women of all sizes, and the debut of *Voluptuous* confirmed that a lot of your readers shared my feelings. So congrats on the first quarter of a century!

What's interesting to me is the different experience between the magazines and the websites. *SCORE* and *V-mag* have always been the core of *SCORELAND* with *XL Girls* its own entity online. Over the years, the line between *SCORE* and *Voluptuous* at *SCORELAND* has pretty much disappeared, which is fine by me.

But I'll always have a soft spot in my heart (and a hard spot elsewhere) for *Voluptuous* because it was the magazine that kind of turned the tide for those of use who desired all-natural big-boob content…and yes, that includes hirsute and pregnant women as well.–Carney22, via email

## A TRADITION OF BIG, BRIT TITS FOR OVER 25 YEARS

Dear *Voluptuous*,

Congratulations on 25 years of *V-mag*. That's 25 years of greatness, all the way back to the beginning, when I saw the first issue of *Voluptuous* on the

Scottish lassie Bonnie Banks was one of the big stars of the 1990s.


**Vmag** VOL. 26 NO. 4 ™

**PUBLISHED BY THE SCORE GROUP**

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Retail price: USA: $10.99; Canada: $11.99; UK: £6.99. Bonus Edition: USA: $14.99; Canada: $16.99. Vol. 26 No. 4 (on-sale July 30, 2019). © 2019 by The SCORE Group and Quad Int'l., Incorporated, all rights reserved. Republishing in whole or in part, including, but not limited to, any electronic media, is expressly forbidden except with written permission of The SCORE Group. *Naughty Neighbors*®, *Leg Sex*®, *40Something*®, *Voluptuous*® and *SCORE*® are registered trademarks of The SCORE Group and Quad Int'l., Incorporated. All persons depicted herein were at least 18 years of age at the time of the photography. Editorial Office: P.O. Box 558150, Miami, FL 33255-8150. Publisher disclaims all responsibility to return unsolicited material, and all rights in materials published vest in The SCORE Group and *Voluptuous*. Letters are assumed to be for publication, unless otherwise endorsed, and may be edited. This periodical is sold subject to the following conditions: it shall not be lent, resold, hired out or otherwise disposed of in a mutilated condition or in an unauthorized cover by way of Trade, except at the full retail price, or affixed to or as a part of any publication or advertising, literary or pictorial matter whatsoever, without the expressed written consent of the publisher. Any similarity between an individual person or people depicted in the fiction or artwork in this magazine and any real person or people is purely coincidental and is not intended as a representation of any particular individual or class of people. **PRINTED IN CANADA**

Irish beauty Cathy Patrick loved to let 'em hang in the 1990s.

newsstands. At that point, I stopped buying all other men's mags. *Voluptuous* became my one and only.

Through the years, you've featured nothing but great girls. Bonnie Banks and Carol Brown were my first super-crushes, and then Nicole Peters, Kelly Kay, Karla James, Leanne Crow, Kerry Marie…with all these girls, you not only satisfied my carnal desires but also made me proud to be a Brit.

I think it's fair to say that although you've had a lot of great girls in the magazine from all of the world, lately Romania and Ukraine, no group of girls from any country has dominated *Voluptuous* quite like my sister Brits. And I haven't even mentioned Linsey Dawn McKenzie, who to me will always be associated more with *SCORE* magazine than *Voluptuous*.

I am sure a lot of people might say, "what does it matter what country the girl comes from as long as she has great tits?" That is mostly true, but I like to imagine that I can be walking down the street one day in my home city and see one of my favorites from *Voluptuous*. I think that might have happened to me about 10 years ago with Kerry Marie, but I couldn't be sure. We have a lot of beautiful, busty girls in England, as you know.

Here's to 25 great years. It says something that after all these years, *Voluptuous* and *SCORE* are the only big-boob magazines left. There used to be so many, but only two remain, and I don't think that's any accident. People can tell quality when they see it, and your magazines have always been first-rate.–G.L., Liverpool, England

## IT'S NOT JUST FOR MEN. THIS LEZZIE LOVES *V-MAG*

Dear *Voluptuous*,

First, even though I'm a lesbian so I'm not a fan of boy/girl scenes, I adore busty women. The bigger the better, and I love thick and full-figured women. My wife is extremely full-figured and busty. We grew up together, and from our youth, I've always loved her body and boobs. I'm obsessed with her boobs. Nothing like being a wonderfully confident, busty woman.

The new Africa Sexxx. You can see more of her at XLGirls.com.

Anyway, I've secretly been a fan of your magazine since I was 19. Back then, I used hide my lust for women because I grew up in a religious family that frowned on homosexuality, but I used to go to XXX stores secretly and I discovered *Voluptuous* and *SCORE*. I remember Africa. Her pretty, dimpled smile and long, saggy boobs would make my panties wet. Her "competition" with Cassitty at *SCORELAND* is one of my favorite scenes.

So imagine my glee when I found Africa's return on XLGirls.com and I ordered her solo scene. I think the solo masturbation scenes that you do with the girls are the best. She's so fine. She's sexier now. She reminds me of my wife, except my wife is much shorter. I sometimes show her solo videos, and I showed her Africa's new solo video and it turned my wife on as it did me.

I like to show her videos of busty women so she can reenact the scenes. I love watching my wife swinging her

In the 1990s, readers fell in love with British beauty Jeannine Oldfield.

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breasts, shaking them, jumping and bouncing up and down, clapping, wobbling and every once in a while wearing her old bras that don't fit anymore. She indulges me. It's something that she won't do for anyone else, but she told me she does it for me because I make her feel beautiful and confident. Believe it or not, busty women, especially the bigger they are, aren't universally appreciated by society. The world is hypocritical about diversity.

But I do have some criticism. Back in the day, you used to shoot lesbian scenes. From what I saw of them, they usually didn't come off authentically because I could tell they were made to fulfill your target audience (majorly males) and the chemistry wasn't usually real. This is a long letter, but y'all are missing an audience that could be profitable to y'all: lesbians and bisexual women who adore busty women.

I will admit that lesbians generally don't care about big boobs. But there are women like me who would love to see busty women adored and worshipped on camera with other women, preferably both women being busty and not done to cater to the male gaze.

One of the saddest days was when your editor Maria left. I remember her interview with Roxi Red, and I could tell she genuinely was in awe of Roxi, and that turned me on because I imagined it being me in Roxi's presence.

Another thing: I think Roxi is bisexual, so I'm surprised that all her non-solo scenes are with guys. I think a separate wing of your corporation that caters to us busty-loving women seeing busty women authentically loving each other sexually could take you beyond.

But with all of that, I respect your niche and how you've introduced beautiful, busty women of different ethnicities, sizes, countries and body types over the years. Without y'all, I would be still be in the closet as a lesbian at 31. I have sincere gratitude for that because if not for you, I would not be spending my life with the most wonderful woman.–Renee, via email

## SO MANY GREAT GIRLS AND SO MANY MEMORIES

Dear *Voluptuous*,

Congratulations on 25 years! The very first issue I purchased was Angela White's debut, and seeing her beautiful face and phenomenal rack pop out

*continued on page 12*

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# Vmag™ BACK ISSUES DEPARTMENT

**VOL. 26 NO. 3**—One of the included free videos is of Milly Marks getting DP'd. Four newcomers, including Maria Body.

**VOL. 26 NO. 2**—Photos and full-length video of Codi Vore's first hardcore. Cheryl Blossom debuts. Diana Frost's first XXX, too.

**VOL. 26 NO. 1**—Codi Vore's first blow job and tit-fuck. Pics and bonus video. Diana Frost and Stacy Vandenberg debuts.

**JAN. 2019**—Annabelle Rogers and Luna Bunny debut. Awards issue with best girls of 2018. Rachel Raxxx & Shara Lopez XXX.

**HOLIDAY 2018**—Girl-next-door Amie Taylor & mega-stacked Eva Berg debut. Milly Marks anal XXX. Amora Lee and Joana return.

**NOV. 2018**—On-location pictorials of Erin and Helen Star, Alexya, Demmy Blaze, Kitty Cute, Daria, Codi Vore, Sha Rizel and more.

**SEPT. 2018**—Photos of the 25 greatest girls ever. It's up to you to decide who's No. 1. Plus, three big debuts and a hardcore debut.

**JULY 2018**—You have to see the rack on newcomer Amora Lee. Does Alice have the biggest tits ever? Plus, anal XXX special.

**MARCH 2018**—Latinas Katy Shavon and Alessandra Miller debut. Milly Marks in her first anal. Vintage Jeannine Oldfield photos.

**JAN. 2018**—An incredible issue featuring the awards finalists, the debuts of Lara Jones & Shara Lopez & Alaura Grey XXX.

**NOV. 2017**—Your favorite girls busting out of tiny swimsuits. Helen & Erin Star and Kitty Cute debut. Milly Marks hardcore.

**SEPT. 2017**—Alaura is back and bustier than ever. Pregnant and bustier Natalie Fiore. Milly Marks and Codi Vore go tit-to-tit.

**JULY 2017**—Roxi Red's first anal fuck. May West gives up her ass to two studs. "Hourglass" special with our curviest girls ever.

**MAY 2017**—Awards issue. New pictorials of Rachel Raxxx, Tiggle Bitties, Paige Turner, Juliana Simms, Vanessa Y. and Alexya.

**MARCH 2017**—First photos of Natasha Sweet, Daria and Ms. Yummy. Amaya May breaks her XXX cherry. Joana Bliss returns.

**JAN. 2017**—Rachel Raxxx fucks on-camera for the first time. Katarina Dubrova is pregnant and fucking. Paige Turner XXX.

**NOV. 2016**—Rachel Raxxx first photos and interview. Cat Bangles XXX. Tiggle Bitties is a stacked student. Emila XXX.

**SEPT. 2016**—Demmy Blaze debuts. Roxi Red gets her KK-cups weighed and sprayed. MILF Ivana Gilf tit-fuck. Lila Payne.

**JULY 2016**—Four newcomers. Two preggers, including bustier-than-ever Micky Bells. The winners of the 2015 V-mag Awards.

**MAY 2016**—Tiggle Bitties, Roxee Robinson and Allie Pearson debut. Anastasia Lux in three-way XXX. New Joana photos.

**SCORE VOL. 28 NO. 4**—Five new girls, including Selena Ambers, who has an ass any V-Men will love. Plus new Kim Velez.

**SCORE VOL. 28 NO. 3**—Talia Amanda debuts. Never-before-published pictorial of Christy Marks. New Alexya and Sha Rizel.

**SCORE VOL. 28 NO. 2**—Stacy Vandenberg debuts. Interview, pics and behind-the-scenes photos. New Hitomi and Erin Star.

**SCORE VOL. 28 NO. 1**—Ten pages of Karina Hart photos with never-before-published photos. Diana Frost debuts. Alice DP'd.

**SCORE JAN. 2019**—Alexya's North Coast bikini show. Lara Jones pics. Two new naturals debuts. *SCORE* Awards finalists.

**SCORE DEC. 2018**—Sha Rizel is a bikini-buster in the D.R. Maserati's creamy XXX rack attack. Gorgeous Tina Lee debuts.

**SCORE OCT. 2018**—Our "Back to School" special is our hottest ever and features fucking in the classroom. Amy Berton XXX.

**SCORE SEPT. 2018**—One of the most-unique issues ever as we compare the great naturals of today to the girls of yesteryear.

**SCORE AUG. 2018**—Japanese natural Kaho Shibuya debuts. Bikini special with busty babes busting out of tiny bikinis.

**SCORE MAY 2018**—The winners of *SCORE* Newcomer of the Year, Model of the Year and Hardcore Performer of the Year.

**SCORE APRIL 2018**—Loaded with photos of stars from the 1980s and '90s. Hot yoga with Milly Marks. Colombian Shanie Gaviria debuts.

**SCORE DEC. 2017**—Teen Rachel Raxxx smothers a lucky guy with her huge tits then fucks him. Anal special with 11 lusty, busty, anal-loving babes.

**SCORE OCT. 2017**—Sisters Erin and Helen Star debut. Christy Marks special with her hottest photos. Natural racks tit-fucked. New Hitomi.

**XL GIRLS SP337**—Seven girls debut. Kitty Cute bikini show on the North Coast. Plumper Oksana Rose is a XXX schoolgirl.

**XL GIRLS SP331**—A very special issue featuring seven newcomers, Suzumi Wilder getting ass-fucked by two guys & more.

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## V-MAIL

*Continued from page 8*

from the cover almost made me hyperventilate. I've been a huge fan of *V-mag* ever since. There are so many memories, it's really difficult to name them all. Same with the models. There are so many that have graced those pages.

The girls I remember the most? Lorna Morgan, Lenka, Diane Poppos, Kerry Marie, Jezhabelle Annette Christensen, Linzi Cassidy, Autumn-Jade and my all-time favorite, Sharday.

Thanks for all your hard work, guys!–Big T., via email

### VOLUPTUOUS, SCORE & XL, BUT ESPECIALLY V-MAG

Dear *Voluptuous*,

I absolutely love *Voluptuous* mag and as it came about, *XL Girls*. And, of course, the genesis and flagship publication that led to the beloved aforementioned publications, *SCORE*.

I have professed my love of these three magazines for a good many years now. The second I see any one of those three in digital, I buy it right away. I am entirely assured of the very best content imaginable for a monster curves afficionado, which, unabashedly, I am. I don't just like curves of all kinds, prefer-

*continued on page 94*

The great Diane Poppos, undoubtedly the most famous V-Housewife ever.

# DOUBLE YOUR PLEASURE

Newcomer **Maria Body** has joined **Stacy Vandenberg** at

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- Two great, new JJ--cup naturals, one amazing website.
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Stacy

Maria

**BigBoobBundle.com**

# 25 Reasons to Celebrate

## Welcome to Vmag's silver anniversary issue

Here's to Kitty Cute, Helen Star and Erin Star and 25 years of voluptuous curves.

**BY DAVE ROSENBAUM**

The fact that you are holding the 25th anniversary issue of *Voluptuous* is pretty incredible. Heck, it's almost miraculous. You could count the number of men's magazines that have lasted for 25 years on two hands, and that's out of the hundreds that were publishing back in 1994, when the first issue of *Voluptuous* hit the newsstands.

And here's what makes it even more amazing: Those other men's mags that are still standing? Other than *SCORE*, they're all generic mags catering to a general audience. *Voluptuous* and *SCORE* (now in its 28th year) are the only remaining niche publications. Think about that: Two magazines entirely devoted to big tits are still going strong after 25 years.

It's pretty impressive. It's something worth celebrating. And that's what we're doing in this 25th anniversary issue of *Voluptuous*: celebrating 25 years of "All Stacked, All Natural." Telling a story that deserves to be told, in words, a ton of photos (and the 25 bonus videos that come with this issue, the most bonus videos ever offered by any magazine).

Every issue we publish is a labor of love, and none more than this one. We've spent the past several months going through every issue of *Voluptuous* ever published. Yeah, it's a hard job, but somebody had to do it! Our goal in this issue wasn't as much to show photos of every great girl who has appeared in the magazine (although you're going to see a ton of them) as it was to, as I said, tell a story.

I will say without fear of being proven wrong that this issue is the most-unique men's magazine ever published.

While going through the issues (about 300 of them), one thing that occurred to me is that the term "V-Girl" has never been strictly defined. Our Models of the Year have been plumpers such as Renee Ross and more slim 'n' stacked girls like Hitomi and Sharday with girls like Nicole Peters, Demmy Blaze, Joana and Via Paxton representing the middle ground. Nobody has ever written us a letter saying, "This girl is too fat" or "This girl is too thin." We've had Roberta Smallwood in the mag and we've also had Devon Daniels, Merilyn Sakova and Valory Irene. Although the magazine is called *Voluptuous*, the primary thing readers have asked for is big, natural tits. A pretty face never hurt, either. So maybe that's the definition of a V-Girl: a pretty girl-next-door with big, natural tits.

That sounds about right to me. No complaints there.

I hope you enjoy this very special issue. I hope you think it's a keeper. For those of you who have been with us from the start, I hope it's a great trip down memory lane. For those of you who joined us later, I hope you come away with a greater appreciation of what *Voluptuous* has been all about for the past 25 years.

And, of course, I hope you enjoy the mag in–ahem–other ways, too.

Thanks for a great 25 years! It's been a great ride, filled with sweet curves.

## IN THE BEGINNING

### V-mag's genesis story from the mouth of its creator

*There are no guarantees of success when any kind of magazine hits the newsstands for the first time. Dreams die hard. The odds of success are stacked against any new venture. And in the mid-1990s, when men's magazines were prolific and several big-tit mags had already been well-established–including* SCORE, *The SCORE Group's own publication–the addition of* Voluptuous *to the already-crowded newsstand racks might have seemed superfluous, even foolhardy in an era when super-augmented strippers were taking over the big-boob world.*

*Twenty-five years later, we know that* Voluptuous *was a major success. But how did it happen? Publisher and founder John C. Fox takes us back to those exciting early days.*

***V-MAG:*** How did the original idea for *Voluptuous* come up?

**JOHN FOX:** There were a few driving forces behind the genesis of the magazine. By 1994, there was a growing pushback against the novelty of the super-busty augmentations, especially coming from the UK but it was a sentiment that was growing worldwide amongst many breast aficionados. In addition, we were discovering and shooting a lot of new models every month who qualified. In other words, we had an

*continued on page 63*

1994

# 1994-1998 BOOB BEGINNINGS

## THERE'S A NEW MAG IN TOWN!

Two years after *SCORE* magazine hit the newsstands and changed the big-tit landscape forever, lovers of big, natural tits got their own magazine. The name *Voluptuous* said it all, but just to make sure we got the message across, we added "All Plump, All Stacked, All Natural" to the skyline. The first issue was cover-dated Spring 1994, the covergirl was Rachel from the UK and the mag was a newsstand sellout. It's still a collector's item with originals going for over $200.

## RIPE & READY

Brickhouse German babe Lisa Miller brought her voluptuous curves to the show as the covergirl of the Fall 1994 issue. By then, we'd already dispatched of "All Plump" on the cover and were going with simply "All Stacked, All Natural." Lisa's plush figure was now the *V-mag* standard, and she would become one of the most-popular V-Girls.

## NOT JUST A BOOB MAG

"Rear Views," a regular feature in the early years of the magazine, set the tone that the word "voluptuous" means more than just big, natural tits. It means big, bangable butts, too. Sexy Irish creamer Cathy Patrick had one of the best asses of the time, and has any girl ever displayed it better than she did in this photo? Nice hangers, too, eh?

# DAS WUNDERBABE

## German babe Chloe Vevrier was V-mag's first superstar

*Voluptuous* has always prided itself on its production values and its photography, but let's face it: The success of any men's magazine rests on the quality of the girls. With Chloe, *Voluptuous* had its first superstar. "Chloe has this alluring quality," Publisher John Fox once said. "She has this uncanny ability to draw people to her. We couldn't believe our eyes when we saw her first photos. She was a superstar before she even posed!" One reason for Chloe's popularity: She loved what she was doing, especially when she was doing it with other women!

Chloe with Susie Wilden

Chloe with Russian Kathy

Chloe with Linsey Dawn McKenzie

Chloe with Danni Ashe

# ChloesWorld.com OUR FIRST SINGLE-MODEL WEBSITE

Before there was *LinseysWorld*, before there was XLGirls.com and only shortly after *SCORELAND* came into being, there was *ChloesWorld*, our first single-model website. Could one model carry a website on her own and make it profitable? We were betting that Chloe could, and we were right. Our relationship with Chloe lasted several years during which she shot exclusive photo sets and videos only for us. It's still one of our best-selling sites.

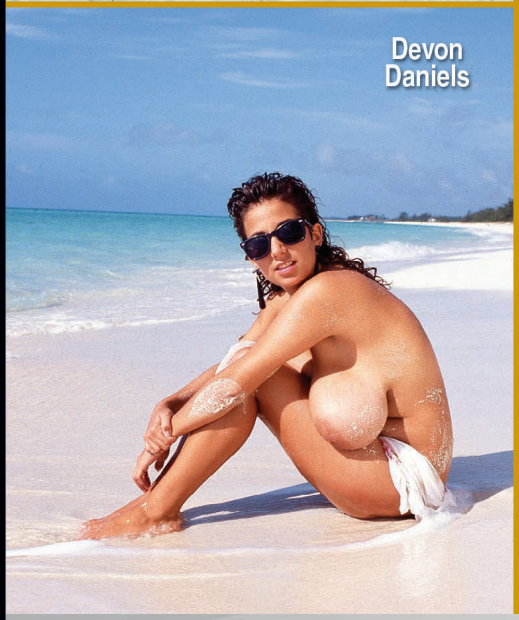
1995

# THE ORIGINAL TOP 10!

From Day One, we envisioned *Voluptuous* and its readers as a community of people with common interests. We've always valued your input, so in 1995, when we decided to name the Top 10 naturals ever, we didn't do it on our own. We asked for your input. Thousands of votes poured in, and although the results weren't surprising at the time, they're surprising in retrospect because so many plumpers made the list. The readers' Top 10 turned out to be a Top 11. In alphabetical order: Alexis Love, Cassandra, Chloe Vevrier, Darlene Lupone, Devon Daniels, Georgina, Lisa Phillips, Nilli Willis, Roberta Smallwood, Stephanie and Susie Sparks.

Rhonda Baxter

Darlene Lupone


Devon Daniels

Roberta Smallwood

Lisa Phillips

Cassandra

Nilli Willis

Alexis Love

## HUGE TEEN TITS

You know a girl has big tits when she has the kind of side cleavage Jenny is displaying here. Incredibly, this British beauty was only 18 when she debuted in the Winter 1995 issue. Jenny modeled only two months after she reached the legal age. Hey, why wait?

## PREGGO POWER

You let us know from the start that you love preggers, so we delivered. A slim, very pretty English girl, Carrie was seven-months pregnant with a big, round bump when this photo was taken. Normally, a girl as slim 'n' stacked as Carrie would've been more at home in *SCORE*, but her swollen belly made her a V-Girl. By the way, her bush wasn't new. Back in the 1990s, most girls, even models, didn't shave their pussies. Or maybe Carrie could not see over her bump to shave it!

1996

## FINALLY, LINSEY

Linsey Dawn McKenzie began modeling at age 16 in England, where it was legal at that age to pose topless. But her career didn't start to soar until she turned 18 and debuted in *SCORE* and the December '96 issue of *Voluptuous*.

## LOVELY LIPS

Dawn Phoenix was only 18 when she debuted in the Nov. 1996 issue. Readers loved her face and her big tits, but what really got them were her pussy lips. Not until Ines Cudna nearly seven years later would we see pussy lips like Dawn's. As for Dawn, we spotted her again in 2003 on the TV dating show *Shipmates*.

## CAROL BROWN DEBUTS

Carol Brown's debut in the February 1996 issue was a major event for V-Men, who immediately saw her as the epitome of what a V-Girl should be: beautiful but in an approachable way and curvy and plush in all the right places. "As a teenager, I very quickly became accustomed to blokes looking at my boobs, not my eyes when they spoke to me," this British hottie said. "It doesn't bother me in the least." Carol would go on to have a big impact on *V-mag*. More about that later.

## VACUUM POWER

Rhonda Baxter lived up to the promise of one of our most-unique cover photos ever by turning that vacuum power on her tits inside the magazine. Suck 'em, baby! As you page through this issue, you're sure to notice how dramatically *V-mag*'s cover designs have changed over the years.

1997

# OUR HOTTEST COVER EVER?

That title just might belong to the March 1997 cover, which featured three girls (can you name them?) in lezzie action and a girl (can you identify her?) tugging her tits. Covers are much tamer these days. Because of local community standards, we can no longer show tit-tugging or girls touching each other's breasts. Sometimes the saying "those were the good ol' days" is absolutely true, and this is one of those situations.

## GO, GATOR!

These days, the University of Florida is known for its football and basketball teams. But in 1997, a UF coed named Carrie Lynn put Gainesville, Florida on the big-tit map with her huge, tan-lined beauties. If anyone was the prototype in face and body for the all-American girl, it was Carrie. Alas, Carrie, who shot only for us, had an all-too-short modeling career.

"Carrie always said that when she graduated, she would stop modeling," said Peter Wall, the only man who photographed her. "Like a lot of large-boobed regular girls who do not plan on getting involved in any kind of adult entertainment career, she never thought her chest was a big deal." Of course, Carrie was a very big deal.

## BOSOM BUDDIES

British babes Katie, aka Fae Allen, and Vanessa were popular V-Girls throughout the '90s. Katie appeared in *Voluptuous* and *SCORE* 16 times, and she and Vanessa were a popular girl-girl team on Boob Cruise '97. As you can see from the photo above, they really liked each other.

## BLACK 'N' STACKED

British bra-buster Sammie Black was working a regular office job and living at home with her mother when we discovered her in 1997. But Sammie was far from a regular girl. She had a pair of HHH-cup naturals that rivalled the greatest in the world. When she debuted in the December 1997 issue, readers' reactions ranged from glee to shock. The editors, photographers and publishing technicians who had seen every type, size and shape of tits for many years were also floored by Sammie. Sammie was quickly offered more modeling assignments and sailed on the 1998 Boob Cruise. Although quiet and shy, Sammie was a hit with

# 16 V-GIRLS IN A TOURNAMENT OF TITS

The Big Breast Challenge was a popular feature in the magazine's early years. Our best models paired off head-to-head and tit-to-tit in a single-elimination tournament format. Readers voted, and girls were eliminated one by one. After 18 months of voting (the "Challenge" lasted a long time because we had to count the votes after each round before determining the matchups for the second round), Devon Daniels and Lisa Miller squared off in the finals. The winner…Devon by a nipple!

1998

# HAIR'S TO THE GIRLS!

For many V-Girls, all-natural doesn't just mean natural tits. It means going *au naturel* down below and letting their pussy hair grow, grow, grow! Now, back in the 1990s, shaved pussy wasn't yet a big thing, but German babes Chloe Vevrier and Effie Balconi had more hair than most and were happy to show it off in the March '98 issue. Chloe was only occasionally hairy. Effi had a very bushy, thickly-coiffed pussy even by European standards in the 1990s, so hirsute specials in the magazine usually included at least one shot of Effie in all of her hair-lined glory. It didn't hurt that she had a brick-house body, too.

## BIG, MEATY HANGERS

**The cover of the Aug. '98 issue, featuring Jenny, said it all. Back in 1998, most magazines weren't sold in polybags, as they are now, so newsstand patrons got an eyeful!**

## THE PERFECT ASS

Carolina cutie Dawn Stone won the Perfect Ass contest over Chloe Vevrier and Carol Brown in a poll of readers. Dawn, a real girl-next-door with a brickhouse body, was a popular V-Girl. After she super-sized her tits, she became a popular *SCORE* Girl and Boob Cruiser.

# OUR FIRST MODEL OF THE YEAR

In 1998, readers voted Carol Brown our first Model of the Year. Carol triumphed over an all-star list of runners-up that included Chloe Vevrier, Linsey Dawn McKenzie, Carrie Lynn, Dawn Stone, Jenny and Sammie Black. The first runner-up? Lisa Marie Greener. Do you remember her?

1999

# 1999-2003 VOLUPTUOUS GROWS UP

## WE'RE ON-LOCATION PORTUGAL

The SCORE Group's first all-natural on-location group shoot took place in Portugal and featured an all-star cast of mostly British babes: Lorna Morgan, Kerry Marie, Linsey Dawn McKenzie, Jessica Turner, Adele Stephens, Teresa May, Jade and Annette Christiansen. Lorna hosted the video, which has a unique travelogue feel.

## WHEN AUTUMN MET LINSEY

**One of the most-memorable moments of a memorable 1999 came when Autumn-Jade and Linsey Dawn McKenzie went tit-to-tit for the first time. This was actually Linsey's first hardcore girl-girl (but not Autumn's).**

## RACK TO THE FUTURE

Devon Daniels won 1999 Model of the Year despite not having modeled since 1988. Devon had been a regular presence in the magazine for years, and readers felt she deserved recognition. As one reader, A.A., said, "Devon should be crowned 'Model of the Millennium.'" We didn't go quite that far, but we did celebrate Devon's victory by giving readers a special treat in the May 2000 issue: her only unpublished pictorial.

## THE COVER SAID IT ALL

**"Paradise Found" read the headline. "I have the body of a V-Girl" said the photo of Chicago's Via Paxton, who debuted in the September '99 issue. We didn't have a Newcomer of the Year award back then, but if we had, Via would've won it.**

# THE BRITISH INVASION

First came Lorna Morgan and Kerry Marie in the April '99 issue. Then came Jessica Turner in the May '99 issue. British bra-busters had always played a major role in *V-mag*. After all, Carol Brown was our first Model of the Year. But in '99, it seemed as if British babes were taking over the big-boob world. Readers from all over had no complaints. Nor did the passengers on Boob Cruise 2000, who got to meet Lorna and Jessica in the flesh.

Kerry Marie

Lorna Morgan

Jessica Turner

2000

# COULD LINSEY GET ANY BETTER? YES!

Linsey Dawn McKenzie's boob growth spurt got the new decade off to an astounding start. Already one of the greats, Linsey put on a few pounds, and almost all of it went to her chest. To this day, many of her fans agree that the photos of Linsey in the January 2000 issue were her greatest ever.

## DIANE POPPOS: FROM JILTED WIFE TO V-GIRL

The story of the world's most-famous busty housewife went like this: When Diane and her husband were married, he shot racy videos of his busty wife doing chores around the house and some sex vids. When they got divorced, she got the house and kids. He got the videos. Before long, Diane's ex started selling their supposedly private videos over the Internet.

"I never thought the public would see them, ever," Diane said. But rather than being embarrassed by her sudden public exposure, Diane enjoyed the attention and became a model.

Diane debuted in the January 2000 issue, and a legend was born.

## BRITISH BABE BONE-ANZA

British bosom buddies Lorna Morgan and Jessica Turner made dreams come true when they went tit-to-tit. Lorna would go on to have a legendary career. As for Jessica, her light shined brightly but briefly. In a story straight out of a boob lover's wet dream, she would marry a photographer she met on Boob Cruise 2000.

# 2000 MODEL OF THE YEAR VIA PAXTON

To absolutely nobody's surprise, Via Paxton ran away with the title. The epitome of voluptuous, this girl-next-door from Chicago had it all: beauty, big tits and an ass that drove readers wild. She modeled only for us.

2001

# V-MAG GOES HARDCORE

There was a time when if a guy wanted to see uncensored hardcore action in a magazine, he had to go to an adult book store and buy one of those low-production value rags. But by 2001, times were changing. Community standards had become less-restrictive, so we started pushing the envelope to see how far we could go. In the March 2001 issue, we took the full plunge, featuring uncensored XXX for the first time in our new Xtra section (Amanda White, left, starred in our first XXX spread). Readers loved the hot stuff, sales soared and there was no turning back.

# MERCURY'S RISING... MAG SALES

Some girls have the power: the power to sell magazines. Sarah Mercury, an I-cup girl-next-door from Cape Cod, Massachusetts, who modeled only for us, was one of those girls. We quickly learned that all we had to do was put her on the cover and sales soared. No surprise: With her real-girl look and gigantic naturals, Sarah was special.

# "MY NICKNAME IS DOUBLE-J"

**The British invasion continued as Susie Wilden debuted in the March 2001 issue. Susie Wilden was her actual real name, not a stage name. "If you enjoy doing what you're doing, you should keep your own name," she said. "You know, I do enjoy it, and I quite like my name as well, so why not use it? And I'm wild as well, so it was kind of all in the name: Susie Wilden."**

# 2001 MODEL OF THE YEAR SHARDAY

A Puerto Rican beauty who was living in Texas, Sharday was only 18 years old when she debuted on the cover of the November 2001 issue…wearing the actual dress she wore to her high school prom! Sharday's modeling career was short–just two visits to our studio–but she remains one of the greatest naturals ever.

# ON LOCATION KEY LARGO

## Life's a beach with five busty babes!

(Top photo, left to right) Euro babes Lorna Morgan, Kerry Marie, Chloe Vevrier and Chaz joined Desirae at a beach house in Key Largo, Florida for *On Location Key Largo*. In the photos below, Chloe enjoys some hands-on attention from her new busty friends.

Kerry Marie

Chaz

Kerry Marie

Lorna Morgan

2002

# NEWCOMER OF THE YEAR NADINE JANSEN

It took a while for German wunderbabe Nadine Jansen to take off her panties and spread her legs, but by that time, readers were already in love with her beautiful face and huge tits.

# PUTTING ON THE TITS!

In early 2001, associate editor Elliot James went searching for Autumn-Jade. She hadn't been around for a while, and we wondered why. He contacted club owners in Alabama and left phone messages for her. A few months later, Autumn got in touch with us, and she had some great news: She now had I-cup tits!

# ANAL SUSIE

Bustier and plusher, Susie Wilden broke her XXX cherry by getting ass-fucked in the June '02 issue and enjoyed every thrust.

"Men have told me that having their cock engulfed in my tits is like heaven," Susie said. "I like it because I get off thinking about how my tits are giving them pleasure.

"But one thing that does, physically, give me pleasure is having a cock in my ass. So having Marino give it to me in the ass during this shoot was pleasant and pleasurable for me. And he stuffed his cock in me so good that I had to take a moment to get over the intense anal orgasm I had. It shook me to the core. There is nothing like a load up your ass and then all over your tits to make you feel like a real woman."

# LOVELY LENKA

**Czech babe Lenka was only 18 when she debuted in the February 2002 issue. Readers loved her. How could they not? Her tits were huge, her body was the definition of voluptuous. Alas, her parents found out about her nude modeling, and her career was short-lived.**

# A YEAR TO REMEMBER

## *The new girls kept on coming in 2003!*

Newcomer Cherry Brady was the covergirl of the Feb. '03 issue. Newcomer Ines Cudna was the covergirl of the March '03 issue. Newcomer Nicole Peters was the covergirl of the April '03 issue. Are you detecting a trend? *V-mag*'s 10th year was so loaded with spectacular newcomers, it seemed as if every issue featured a surefire Newcomer of the Year winner, only for another great new girl to come along the next issue. By year's end, nine new girls had owned the cover, a record that has never been broken.

**CHERRY BRADY**
**FEBRUARY 2003**

**INES CUDNA**
**MARCH 2003**

BRANDY TALORE
JUNE 2003

ANGELA WHITE
DECEMBER
2003

MARIA
MOORE
OCTOBER
2003

SAPPHIRE
JULY
2003

DEVIN TAYLOR
OCTOBER 2003

SUNSHINE
AUGUST
2003

NICOLE
PETERS
APRIL
2003

The girls came from near and far: Americans Cherry Brady, Brandy Talore, Sunshine, Devin Taylor and Sapphire; Poland's Ines Cudna, England's Nicole Peters and Australia's Angela White. When all of the votes were counted, Nicole won Newcomer of the Year. Her crown was well-earned.

2003

# TIT-TO-TIT IN COSTA DEL SOL

Newcomers Nicole Peters and Ines Cudna and Kerry Marie joined stacked porn star Cassandra in Costa del Sol, Spain, where Cassandra taught them how to the turn up the heat in their modeling. What happened to these nubile nymphs in Cassandra's horny hands? They came like crazy! Can you guess whose tits are in the above photo?

# PLUMPER POWER

Proudly plump and super-horny, the beautiful Samantha 38G, one of the most-outgoing girls we've ever met, won our inaugural Plumper of the Year Award.

# THE ANNIE SWANSON STORY

"I found my boyfriend's magazines underneath a little board in the bathroom," short 'n' stacked Annie Swanson told us. "And I took 'em out, and I called him at work. And I said, 'Honey, I found some magazines.' So right away he starts denying it. 'They're not mine!' And he had just moved into the apartment, and he was like, 'Well, they must have belonged to the guy who lived there before me.' And I was like, 'But one of them's dated from just last month,' so finally he admitted it.

"I never cared, you know. If you're gonna have 'em, that's fine. I've always had the fantasy of posing in a magazine, so I started looking at 'em."

And that's how Annie became a V-Girl, one of our most-popular. And that's how her boyfriend got to fuck her for all the world to see.

# 2003 MODEL OF THE YEAR KERRY MARIE

Everybody's favorite, Kerry Marie packed on the pounds, and they went to all the right places. Four years after her debut, Kerry won her first Model of the Year.

# 2004-2008 BIGGER AND BETTER

## OH, KAY!

Liverpool, England was best-known as the home of the Beatles until lovely, blue-eyed blonde Kelly Kay burst onto the big-boob scene at only 18 years old. Discovered by Linsey Dawn McKenzie, Kelly would go on to win Newcomer of the Year.

## BRANDY, YOU'RE A FINE GIRL

Brandy Talore was the last girl we expected to go all the way on-camera. When we discovered this cutie from Ohio, she said she didn't curse. She didn't like when guys cursed.

"The worst thing a guy could say to me is, 'Nice rack,'" she said. "I mean, please, guys. At least try to be original." She didn't use the words "tits" or "pussy." So we were shocked when Brandy broke her hardcore cherry in the June 2004 issue and flabber-gasted when she went on to become one of the most-prolific big-tit porn stars ever. You just never know.

## ANAL CHERRY

Cherry Brady, who fucked only for us, did her only anal scene in the February 2004 issue and the movie *Voluptuous Xtra #8*.

# MAID TO ORDER

Three naturally busty babes–Iva, Marketa and Veronika–apply for a maid's job they see in a newspaper. What they don't know is that the ad was placed by a permanently erect big-tit lover and what the job interview would entail. Ines Cudna is the outgoing maid who joins in on the job hunt. In the grand finale, the boob hound makes his final decision by fucking all three job applicants.

# 2004 MODEL OF THE YEAR NICOLE PETERS

To absolutely nobody's surprise, British girl-next-door Nicole Peters won 2004 Model of the Year. She would also win 2005 Model of the Year. A shy girl and a classic girl-next-door, Nicole came to our attention in an unusual way. A photographer who specialized in Goth and fetish models took some photos of Nicole, realized she was anything but a Goth/fetish model and sent her our way. Thanks for the referral, buddy!

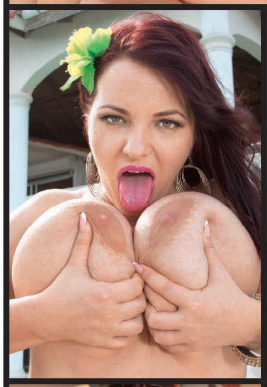
# JOANA IS BLISS

## We've been loving her for over 15 years!

We were impressed when Joana Bliss debuted in the November '04 issue, but there's no way we could have guessed how impressive her modeling career would be: 15 years as a V-Girl and still going strong and two Model of the Year awards. No girl in the history of the magazine can come close to her record of longevity.

Joana and Crisa

Joana with Amorina and Roxanne Diamond



Joana with Sha Rizel, Hitomi and Valory Irene in the Dominican Republic

2005

## A BIG-BOOB MELEE IN MIAMI

We brought the old-time pseudo sport of apartment house wrestling to a whole new level when Cherry Brady, Angela White, Annie Swanson and Brandy Talore squared off in *Busty Ladies of Oil Wrestling*. Starring (above left-to-right) Angela White, Brandy Talore, Cherry Brady and Annie Swanson, *B.L.O.W.* was an ironic title for this movie. As the wrestling matches were going on and the movie was being filmed, a major hurricane was bearing down on Miami, Florida.

## MERILYN, MY MERILYN

*SCORE* called Merilyn Sakova the "Discovery of the Decade" when she debuted in the September '05 issue, but would *V-mag* readers see her as too thin for the mag? As it turned out, they saw only beauty and huge hangers when this Ukrainian slim 'n' stacker debuted in the Nov. '05 issue. Merilyn would finish third in *SCORELAND*'s 2000-'09 Model of the Decade contest.

## OH, MAMA!

For the only time in *V-mag* history, daughter and mother posed naked together when Kelly Kay brought her mum, Jane, to our studio in London. They also won £50,000 on the UK version of the game show *Deal Or No Deal*.

## FIRST OF MANY

A Czech babe with measurements of 46-30-40, Bozena soared to worldwide superstardom after her debut in the September '04 issue. Like Brandy Talore, she'd become one of the hottest big-tit porn stars in the world. But as with so many other girls, we had her first, and she fucked on-camera for the first time in the January 2005 issue.

# 2005 NEWCOMER OF THE YEAR BEA FLORA

Readers were as astounded by Bea Flora's beauty as they were by her body when she debuted in the July 2005 issue. Although the Polish knockout's modeling career was short, she made a huge impact. Bea told us she was looking for "someone caring, loving, who looks after himself and who would take care of me." Maybe she found him.

2006

# TIT'S AMAZING!

Super-stacked Cassitty Harmon from Fresno, California could hands-free self-suck her tits and fuck at the same time. She could even bounce up and down on the cock while she did it. Cassitty also had impressive blow jobs skills, and she and Africa Sexxx went throat-to-throat in an impressive special at *SCORELAND*, in which they took turns deep-throating a lucky guy. Who was the winner? The guy, of course!

# HOOTER HOSPITAL

Readers were asking, "How can I get into that hospital?" when naughty nurses Annie Swanson and Lilith made a lucky patient feel good as new in the August 2006 issue. Fact: We've had more nurses walk through our studio doors than girls from any other occupation, and it isn't even close.

# KNOCKIN' NIPPLES

Majorly stacked naturals going tit-to-tit, sucking each other's nipples and eating each other's pussies. That, in a nutshell, was the plot of *Knockin' Nipples*, possibly our most-boob-packed girl-girl movie ever, starring Samantha Sanders and Sapphire (above), Kerra Dawson and Devyn Devine (below) and many others.

# 2006 NEWCOMER OF THE YEAR ANNA SONG

**The trend of 18-year-olds winning Newcomer of the Year continued as Russian beauty Anna Song won the crown for 2006. A few years later, we had Anna locked-in to join us for 2008's *Big Boob Paradise* shoot in Eleuthera, the Bahamas, but travel problems on Anna's end got in the way. Nothing unusual there: The logistics of shooting girls from Russia and Eastern Europe are extremely challenging, but always worth the hard work.**

# 2007 MODEL OF THE YEAR ANGELA WHITE

Four years after she debuted, Angela White's dream came true when she won Model of the Year. "This is something I've always dreamed of," the Saucy Aussie said when we called her to tell her the good news. "I'm so excited." Angela is now a big-time busty porn star.

# POUNDING THE PLEDGES

In our take on one of those *Revenge of the Nerds*-type skin flicks, stacked college coeds Panther, Tera Cox, April McKenzie and Sabina Leigh have been spurned by the other sororities on campus because of their huge naturals. What kind of college is this? But along comes Gianna Rossi, president of Omega Boobs, the bustiest sorority on campus. Can the girls fuck and suck their way to a pledge pin? What do you think?

# THE NEW TEEN TIT DREAM

Another year, another great 18-year-old. Christy Marks, a happy-go-lucky teen from rural Pennsylvania, exploded onto the big-tit scene with her enthusiasm and off-the-charts horniness in the Dec. '07 issue. Before long, Christy was sucking and fucking porn studs on her own website, ChristyMarks.com. Christy would eventually finish first in *SCORELAND*'s Model of the Decade contest.

# THAT'S FIORE!

**Natalie Fiore is second only to Joana Bliss in longevity. From her arrival in the May '07 issue, featuring a pictorial shot on-location in Nassau, the Bahamas for *Naughty in Nassau*, through more on-location shoots in Freeport, Grand Bahama, Prague and Puerto Vallarta, Mexico until her recent pregnancy, Natalie has remained popular by following a very simple formula: Always Keep Getting Bustier. We approve of her method.**

Natalie in 2007

Two years later.

Terry Nova, Lorna Morgan, Gianna Rossi, Angela White and Christy Marks in *Big Boob Paradise*, Eleuthera, the Bahamas.

Vmag™ 1994 2019 Celebrating 25 Years

Volume 26 Number 4

2008

# HOLY PREGGERS!

Lorna Morgan, the Big-Boob Princess of Wales, shocked us when she posed at eight-months pregnant. A girl who had never so much as inserted a finger or dildo in her pussy was showing herself at one of the most-personal times of her life. Lorna told us being pregnant was a new experience for her because "my belly was getting a lot of attention, which is a huge change for me. It's normally all about the boobs!"

## SHE'S LOVING IT!

We didn't have to ask busty teen Christy Marks twice if she wanted to fuck on-camera. We didn't even have to ask her once. She asked us!

## DETROIT 38DDD

"I dress very casually," Detroit's Janet Jade told us. "A pair of jeans, a tight t-shirt and sandals. I might glam up on occasion." A brick-house babe with a little girl's voice and a womanly body, Janet was an instant sensation when she unleashed her DDD-cups for the first time in the February 2008 issue.

# BIKINI BRICKHOUSE

Another nurse, Victoria Lane found our models wanted site BeAScoreModel.com and sent in her test shots. Boom! Instant covergirl (April '08). Victoria is 5'5", 150 pounds, measures 42-32-42 and wears 36G bras. She's the perfect V-Girl.

# DIAL B FOR BOOBS

Look closely at this photo. Oh, you already are? Then think back to the days of rotary phones and try to remember how big the headset was. Now look at the size of Sapphire's tits compared to that headset. The HH-cupper worked in an office before she came to *V-mag* in 2003, which makes us wonder how she answered phones. Sapphire answered our call and won 2008 Plumper of the Year.

# Karina Hart is the greatest V-Girl ever

## THE READERS HAVE SPOKEN. SHE'S YOUR GIRL!

Why is Karina smiling so brightly? Because she found out she beat out 24 other spectacular girls to win the "Greatest V-Girl Ever" contest from the Sept. '18 issue? That can't be the reason. This previously unpublished pictorial was shot on January 31, 2008. Karina is smiling so brightly because she loved being a V-Girl. She loved showing off her amazing body.

# KARINA & THE GIRLS

Karina played tennis with Mandy Pearl in Hungary and was side-by-side with British babe Ashley Sage Ellison in 2008. Those were softcore shoots. In a meeting of greats, Karina had her lezzie cherry broken by girl-loving Christy Marks in Hungary in 2008.

# THE BIG EVENT

Readers begged, and Karina did her first and only tit-fuck/tug job scene with a real cock for the movie *Busty Riding Academy*. She loved it!

Combine the perfect V-Girl body–big, full, beautifully shaped tits, curves that went on forever and a bodacious ass–with a beautiful face, a sky-high sex drive and 100% all-in enthusiasm for everything she did and you have a recipe for greatness. This university student was an instant hit from the moment she debuted in the August '08 issue, but she wasn't just a V-Girl. She won 2008 Newcomer of the Year in both *V-mag* and *SCORE*.

## BARE FACTS

### Karina Hart

**Birthday:** August 26 **Height:** 5′5″
**Weight:** 130 lbs. **Bra size:** 34HH
**Measurements:** 42-28-40
**Born:** Bratislava, Slovakia
**Movies:** *The Karina Collection* (X-Rated and available on page 99. *Busty Riding Academy* and *The Best of Tits & Tugs* (XXX-Rated) and *Top Shelf, Hart On, As You Wish* (X-Rated) and many more available at eBoobStore.com.

# SHE'S GOT ASS, TOO!

Karina won the Ass of the Year Award three years in a row and was so dominant that we decided to just retire the award and give it to Karina *ad infinitum.*

# DAZZLING COVERGIRL

**Bottom left, Karina on the cover of her debut issue, August '08. She would be the main covergirl of three more issues, all sellouts.**

The voting for Greatest V-Girl Ever in the Sept. '18 issue was extremely close. Karina edged out Chloe Vevrier, Nicole Peters, Via Paxton, Joana Bliss and Vanessa Y. for the coveted title. But in the end, the 2009 Model of the Year was the one who you, the readers, voted No. 1. She's the epitome of a V-Girl.

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# THE BEGINNING

*Continued from page 14*

abundance of content. And, as a young, aggressive company, we were looking to expand our portfolio. Doing so within the big-bust niche seemed logical.

***V-MAG:*** How did the success of *SCORE* tie into this?

**JOHN FOX:** We had rough patches at first when we'd launched *SCORE* two years earlier, but by 1994, when *Voluptuous* launched, we had an orderly workflow in place, we had gained confidence in our ability to succeed and because of *SCORE*'s success, we had the support of our distributors to expand.

***V-MAG:*** What do you remember most about building that first issue? What were the key decisions?

**JOHN FOX:** Editor Michael Uwate and art director Keith Moss did the heavy lifting as far as designing and assembling the issue. Before and throughout the entire process, the three of us did a lot of brainstorming. We decided to go with the "All Stacked, All Natural, All Plump" sub-title, and that ended up causing a lot of debates as far as the model selection process was concerned and what kinds of girls would be in the magazine. The next several issues featured Lisa Miller, another German model named Michaela, Rhonda Baxter, Danni Ashe and then, near the end of 1995, Chloe Vevrier on the covers, so that was the type of great natural model that defined the magazine.

***V-MAG:*** Today, *Voluptuous* seems like a natural name for the magazine, but I'm sure at the time, you were concerned that it was either too unwieldy or people wouldn't know what it meant. How did you come up with the name?

**JOHN FOX:** I remember the meeting well when we agreed to go with *Voluptuous*. It was the early days of The SCORE Group, and we were meeting in a suite in the old Mayflower Hotel on Central Park West in Manhattan. This place was sort of our home away from home for many years. Clients would come to meet with us there and kid us about not owning the place by now since we spent so much time there. Anyway, even though the Mayflower was torn down a long time ago, the title we came up with there lives on. But you're correct, our concerns were that *Voluptuous* was too long, too many syllables, difficult to pronounce and would

16230

All girls depicted at least 18 yrs of age. Must be over 18 to call. All major Credit Cards accepted.

16216

international readers even understand the meaning? Still, we went with it. Other names that reached the final selection process were Rubenesque, Rubens and Voluptui. Voluptui? That's right! In the end, we ended up going with *Voluptuous*, of course, and it's a decision we've never regretted. As we've always said, it's nice when the name of the magazine is also its best coverline and selling point. A few times, we considered going with *V-mag* on the cover, but that definitely didn't have the same oomph or carry the same message as *Voluptuous*, and by that time, the brand *Voluptuous* had been well-established.

**V-MAG:** Was *V-mag* an immediate success? When did you realize that the mag would succeed?

**JOHN FOX:** *Voluptuous* absolutely burst out of the gate. That's why we jumped *Voluptuous* from quarterly to 13 times a year after just a few issues, which was unheard of at the time. I remember having a cigar one evening with an executive from Kable News, our distributor at the time, and him telling me in shock that *Voluptuous* could actually surpass *SCORE* in circulation. Let's just say I wasn't nearly as surprised as he was, and we both turned out to be right. There were many issues when *Voluptuous* did surpass *SCORE* in sales and countless times when they've run neck-and-neck. Back in the day when there were several big-boob magazines, we always said that the stiffest competition to *Voluptuous* and *SCORE* was each other. Almost from the start, *SCORE* and *Voluptuous* ran one-two or two-one in sales among the big-boob magazines, and, of course, we're proud to be the last ones standing.

**V-MAG:** How did readers react?

**JOHN FOX:** Any magazine that takes off with the momentum *Voluptuous* had creates a lot of excitement. Of course, this was before email and the Internet, so our mailman was bringing us a ton of reader feedback every day. It encouraged us but also helped us a lot to fine-tune *Voluptuous* to be the magazine our readers wanted it to be. I remember showing Chloe a beautiful color proof of her upcoming *Voluptuous* cover during the flight to St. Maarten for our second Boob Cruise. We were very proud of the new title and the opportunity it provided to showcase our models even more. And, of course, we were very happy and encouraged that rather than taking readers away from *SCORE*, a lot of people were buying both magazines, which, of course, was what we wanted.

**V-MAG:** How do you think the magazine has evolved?

**JOHN FOX:** I think it is a more-polished product now. Few industries have been impacted more by technology than printing. Compared to 25 years ago, the quality of the ink-on-paper is so much better now, and a lot of that is due to a decision we made a long time ago to keep all of our prepress production in-house, where we could control the quality better. That coupled with our really skilled team of great designers and editors and the level of sophistication in the way the models are made up and photographed has added to how *Voluptuous* has evolved. And, of course, the HD videos that now come as a bonus with each issue. I think that's just amazing. I sure didn't see it coming 25 years ago.

**V-MAG:** In 1994, if somebody had said to you, "In 2019, *V-mag* is going to publish its 25th anniversary issue," what would your reaction have been?

**JOHN FOX:** I would have been proud but stayed humble.

16220

2009

## 2009-2013 ON LOCATION EVERYWHERE!

# PICTURE PERFECT

Voluptuous means curvaceous and sexually attractive. Shapely, opulent, full-figured. We called Ashley Sage Ellison "The Perfect V-Girl" when she debuted on the cover of the April 2009 issue. Readers obviously agreed because she would go on to win Newcomer of the Year. A beauty therapist from Manchester, England, her first *V-mag* shoots took place in her parents' house. We flew her to St. Maarten for her return.

# MY BIG PLUMP WEDDING

Plumper legend Samantha 38G was the not-so-blushing bride in this unusual DVD. Maria Moore, Sapphire, Rose Valentine and Cassie Blanca were her horny bridesmaids. Everyone got laid on the wedding night…and just about all the time during the shoot. Off-camera sex was happening all over our house in Miami!

# WHERE NO MAN HAS GONE BEFORE

"Four explorers, searching for an artifact that can make all women stacked, are taken prisoner by six tribal babes with huge tits. Have the explorers discovered the source of this valuable treasure? Maybe, but first, they'll have to survive wild group sex with their horny captors." That was the concept behind the DVD *Mamazon*, shot on-location in Miami.

# FROM

A nurse from Virginia with a 48-32-40 figure and J-cup tits, Renee Ross debuted in the October '09 issue and would go on to win 2010 and 2011 Model of the Year. How did Renee handle the transition from nurse to magazine covergirl? "It's something I thought I would never do," she said. "I didn't have the confidence to put myself out there like that before 'cause I never really liked my body type. But now that I am here, I am really flattered and I just feel so amazing. This whole thing is like I am living a dream." Our dream.

Renee Ross sucks on Haydee Rodriguez's nip while Selena Castro drills her pussy in the movie *Sex In The Titties.*

# REAL-LIFE NURSE TO NAUGHTY NURSE

## Renee Ross was a two-time Model of the Year

Renee is one of a handful of girls who has appeared in *Voluptuous, XL Girls* and *SCORE* magazines, but she was truly a V-Girl most of all. Renee and Samantha had a lucky dude in boob paradise in the DVD *K-Jugs* (below right). At the bottom, Renee proves bigger is better.

2010

# DREAM HOUSEWIFE

After six years, reader's wife Cherry Brady returned to *V-mag*. What had she been doing? Uh…cleaning? Or maybe writing the script for her movie, *Ultimate Cherry*. Cherry was more than a model. She was always 100% involved in her shoots from concept to wardrobe selection and more.

# IS SHE A V-GIRL?

Miosotis, one of three girls in 2010's Dominican Republic boob bounty, has KK-cup naturals and measures an incredible 50-28-36. That makes her a member of *SCORE*'s "20 Club," for girls whose chests are at least 20 inches larger than their waists. But is she too slim to be a V-Girl? Readers answered that question by voting her 2010's Newcomer of the Year.

# NO PUSSY? NO PROBLEM

British beauty Karla James didn't even take off her panties, let alone spread her legs, but with tits like hers, readers hardly noticed. We called her "The Next Linsey Dawn McKenzie," and although Karla's career didn't last as long as LDM's, her perfect tits will never be forgotten.

# THE WORLD'S LUCKIEST MAN

**Five stacked naturals, one hot hostess (newcomer Kaytee Carter) and a lucky bachelor who got to take his pick from among them. That was the plot of *More To Fuck*, a XXX takeoff on the reality TV show *More To Love*.**

# KRISTINA MILAN

## 2010 & 2011 PLUMPER OF THE YEAR!

Kristina Milan was one of the three great girls (Miosotis and Vanessa Del were the others) whose natural racks astounded us when we made our second-ever trip to the Dominican Republic. Kristina's J-cups were the biggest of them all, and that's saying something. She did red-hot hardcore, too.

# ON LOCATION GRAND BAHAMA

## A busty beach bash with five stacked V-Girls

An all-star cast of four newcomers–Karla James, Jenna Valentine, Taylor Steele and Arianna Sinn–was joined by Natalie Fiore on Grand Bahama Island, not far from Miami, for a week of fun in the sun and on the beach. That was a big event by itself, but adding to it was Arianna Sinn doing her first hardcore scenes.

Arianna Sinn

Jenna Valentine

Karla James

Natalie Fiore

Taylor Steele

(L-to-R) Karla James, Arianna Sinn, Taylor Steele and Jenna Valentine on the beach in Freeport, Grand Bahama.

2011

# WHERE IS THE *V-MAG* STUDIO? EVERYWHERE!

In 2011, it seemed we were everywhere but our main studio in Miami: to the Dominican Republic for *Big Tit Skinny Dip* and *Mammary Mambo*, to Portugal for *Big Boob Finishing School* and to the Jamaican coast for *Montego Babes*.

The Graduates: Lana Ivans, Sophie Mae, Eden Mor, Valory Irene and Arianna Sinn.

Miosotis and Arianna Sinn

Terri Jane, Micky Bells & Gya Roberts

# LEANNE'S STACKED SUMMER

**Michelle Bond, bustier than ever, joined 2011 Newcomer of the Year Leanne Crow in St. Maarten, the Caribbean for the filming of *Leanne's Stacked Summer.***

2012

# NOW THIS IS WHAT WE CALL MULTI-TASKING

Romanian Gya Roberts, a former school teacher, staked her claim to the title "Greatest Self-Sucker Ever" by hands-free self-sucking her tits while shaving her pussy.

# YOU CALL THIS WORK?

**Natalie Fiore, Leanne Crow and Micky Bells enjoy some down time during the filming of *On Location Puerto Vallarta*, which also starred Jenna Valentine and Hitomi. No wonder busty girls around the world dream of modeling for us!**

# OUT OF THE PARK!

From Minneapolis, Minnesota, self-described "nerd" Siri brought her hourglass figure to *Voluptuous* in 2012 and won Newcomer of the Year. "I read, I knit and I watch historical epic films with my husband," Siri said. The blonde beauty provided serious competition to Karina Hart for the Ass of the Year award, ultimately falling just short.

# HITOMI
## 2012 MODEL OF THE YEAR

The world's bustiest Asian natural captured the crown in 2012, again proving that V-Men don't care if a girl doesn't fit the traditional definition of "voluptuous" as long as she's beautiful and has huge, natural tits. Hitomi has all of that.

2013

Leanne Crow

Janet Jade

# BIKINI BUSTERS

It's not often we get to see voluptuous babes with huge tits wearing tiny bikinis, and that's why the August 2013 issue was so special. Fifteen V-Girls proudly showed off their bikini bodies, and readers swooned. Bikinis are definitely not for skinny girls only.

Melissa Manning

# A V-GIRL AND HER MOM

Girl-next-door Nikki Smith (right) loved modeling for *Voluptuous* so much, she went home to California and told her mother about it. "The first words out of her mouth were, 'I wish there was something for MILFs,'" Nikki said. "And I said, 'Hello! *40Something*!'" Her mother, who went by the stage name Barbi Banks (left), sent in her test shots to *40Something*, and before long, she was fucking on-camera. "I picked her up at the airport and the first words out of her mouth were, 'I got laid!'" Nikki said. And get this: Nikki and her mom did a scene with the same guy…at different times, of course. "It was our first semi-shared cock," Nikki said.

# ROXI RED
# NEWCOMER OF THE YEAR

With some of the biggest, fullest, heaviest tits ever, KK-cup Roxi Red won top newcomer. In person, Roxi is a bit shy. That doesn't stop her from doing the hottest hardcore, and she does it only for us.

2014

# 2014-2018 A BRAVE BOOB WORLD

## BIG BROTHER'S BUSTY SISTER

Bex Shiner (left) was a big hit on the UK version of the TV show *Big Brother*, mostly because she loved to show off her big tits. After she was bounced off the show, she appeared in just about every British tabloid newspaper, magazine and TV show, but she didn't truly show everything she had until she bounced into the April 2014 issue of *Voluptuous*.

## XL GIRLS ON LOCATION

The fact is, we don't get a lot of Swedish girls. Actually, we'd never had a single one before MM-cupper Jennica Lynn debuted on the cover of the February 2014 issue. Seizing the chance, we invited Jennica to the Dominican Republic for the DVD *XL Girls On Location*, and lucky ladies Lavina Dream and Roxanne Miller (left) sampled her tits.

## ALL TIED UP!

**Bondage is a dicey issue in *Voluptuous*. Most readers enjoy it, but different areas of the world have different censorship regulations, which means we're always walking a tightrope (pardon the pun) when presenting bondage sets: Will retailers sell our mags? But 2014 newcomer Barbara Angel (top) and Nikki Smith (above right) were willing and eager to get all tied up and fucked!**

## 38DDD CO-ED

"Most of the time I wear tight clothes that show a lot of breast when I go out," said Alana Lace, a Florida native with a girl-next-door vibe who captured 2014's Newcomer of the Year award.

2015

## STUNNING

When drop-dead gorgeous Alexya debuted in the December 2015 issue, she did something she normally didn't do: show off her assets for all the world to see. "I cannot show them off when I go out," the Romanian stunner said. "People would go crazy, so I try to dress less sexy. I don't want to cause trouble." No troubles. We went crazy for her, and Alexya went on to win Newcomer of the Year.

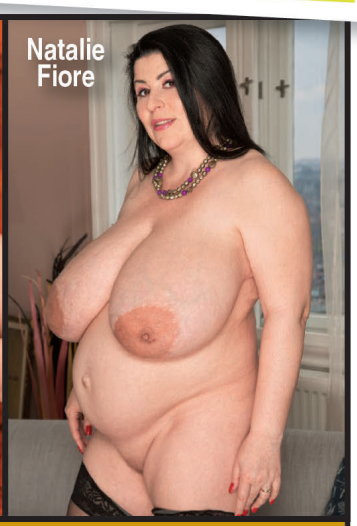
## THE NEW STACKED ASIAN

Asian girls don't have big tits, right? Wrong. Following in Hitomi's bra-straps, Japanese cutie P-Chan showed off her J-cup whoppers in the November 2015 issue. "I learned about *V-mag* from a friend," she said.

Shyla Shy

Katarina Dubrova

Melissa Mandlikova


Natalie Fiore

## PREGGOS & MILKERS...OH, MAMA!

**2015 was a big year for preggers and milkers as Shyla Shy, Natalie Fiore, Katarina Dubrova all showed off their milk-engorged tits and baby bellies. Meanwhile, Melissa Mandlikova, who had recently become a mommy, squirted out some milk for our drinking pleasure.**

# So Alaura-ing

"I've always been the bustiest girl in my town and in school," California JJ-cup Latina Alaura Grey said when she unleashed her hooters for the first time in the April '15 issue. "I get attention because of my boobs all the time." From the start, lovely Alaura had big-tit lovers worldwide standing at attention. She has gone on to become one of our biggest stars ever.

With
Joana

# THE POLISH PRINCESS OF TITS

## *A tribute to the two-time Model of the Year*

We have a saying at *Voluptuous*: new girls sell magazines. As a rule, men quickly tire of what they've already seen and are always clamoring for something new…in this case, the busty new girl. But as this issue proves, that's not always the case. There are many V-Girls we have never stopped loving, and there are some who just keep getting better. One of those girls is Vanessa Y., a curvy beauty from Poland. When Vanessa made her *SCORE* debut in 2013, she wasn't quite busty enough for *V-mag*. Her hairy pussy is what got our attention. But Vanessa's tits grew. She would peak at G-cup and win 2015 and '16 Model of the Year. To this day, her popularity hasn't waned.

2016

# GROWTH SPURTS!

We had all but forgotten Ivana Gita before she returned in the May 2016 issue. After all, we hadn't seen her for 16 years, and back then, in the December 1999 issue, she was a borderline V-Girl. A borderliner no more, Ivana was suddenly busting her bra straps. She even did her first tits 'n' tugs scene. As for Roxi Red, we couldn't imagine she would get any bustier...and then she did in that same May 2016 issue.

Ivana Gita

Roxi Red

# SPEAKING OF SPURTS...

We didn't think it was possible for Queen of Cleavage Micky Bells to get bustier. But she got pregnant and proved us wrong. Micky is one of the few girls to appear in *V-mag*, *XL Girls* and *SCORE*.

# LIVING THE DREAM

Texas girl-next-door Allie Pearson had always wanted to be a model. But she never thought it would happen. "I just always felt too fat," Allie said. "It [modeling] never came up. It wasn't an option for me." Then a friend suggested she contact us. "He was infatuated with my breasts," she said. "He said, 'I know of this great opportunity for you if you'll send pictures to them.'" She did. We said, "Yes!" Before long, Allie was living the dream and making our dreams come true.

Allie Pearson (far right) with 2016 newcomer Tiggle Bitties.

# Rachel Raxxx 2016 Newcomer of the Year

Rachel was only 18 when she debuted in the November 2016 issue. Her tits: incredible, pliable JJ-cups that she loved to use to smother porn studs. "Sometimes when I go out in public, people stare," she said. "Some people will even laugh." Nobody was laughing when Rachel was crowned 2016 Newcomer of the Year, and V-Men were busy jacking.

2017

## HITOMI EATS PUSSY!

In Japan, men and women aren't allowed to show their genitalia in magazines and movies, so even though Hitomi had fucked on-camera, her pussy had always been pixelated, as were the cocks she sucked. But in the July 2017 issue, her fans around the world got to see her doing something she had never done before: chowing down on unpixelated pussy… Lily Madison's beautiful pussy.

## NATASHA IN YOUR FACE!

Even long-time boob afficionados were thunderstruck by the size and fullness of Natasha Sweet's G-cups, and suddenly, we had a new contender to the title "Queen of Cleavage." "I am interested to read the things that the guys will say about me," the Moldovan stunner said. "I had fun making my pictures and videos." She meant the fucking, too.

## WHEN CODI MET MILLY

**Milly Marks debuted in the January 2017 issue. Codi Vore debuted in the May 2017 issue. And when they both told us, "I love pussy!" we knew we had to bring them together. So we did, and the girls didn't have to be told what to do. They just did it. Milly went on to win 2017 Newcomer of the Year with Codi coming in second. One of the reasons for Milly's big win: her first boy-girl XXX scenes.**

# GLORY OF BLAZE

Demmy Blaze pulled off a shocker of sorts when she won 2017 Model of the Year, but considering her full, heavy H-cups, was it really such a surprise?

2017

# THE ROMANIANS

## A thrilling tale of huge, natural tits!

Romanian girls in *Voluptuous* are nothing new. The history of big-boobed babes from this Eastern European country of 20-million people extends back to Joana Bliss in 2004 and Arianna Sinn in 2009. But for some reason, 2017 and 2018 saw an influx of Romanian naturals like never before as Amie Taylor, Kitty Cute, Alice 85JJ, Julia Jones and our first sister act, Erin and Helen Star, burst upon the pages of *V-mag*. And suddenly, Romania was the No. 1 vacation destination in the world for boob lovers.

Alice 85JJ

Helen Star

Amie Taylor

Julia Jones

Kitty Cute

The Star Sisters

Erin
Star

# IT FINALLY HAPPENED!

Big-boob lovers had been praying for Alaura Grey to go all the way since her debut in 2015. The problem was, we didn't know if we'd ever see her again. We kept asking Alaura if she wanted to do hardcore. She kept saying, "Maybe." But then she dropped out of sight. Finally, in 2018, Alaura contacted us and said, "I'm ready!" Her first hardcore scene may have been the most-anticipated hardcore debut since Linsey Dawn McKenzie's. Alaura lived up to expectations.

# THE STORY OF A V-GIRL

A girl with huge tits goes her whole life without appreciating what she's got. She's never been tit-fucked. She sees her chestal assets as breasts of burden. She even considers getting a reduction. She's so close to getting one. But then, kismet. "I Googled you guys because a friend had told me to do some modeling with my boobs, and I was like, 'No way!'" K-cup nurse Amora Lee said. "But then one night, I Googled 'big-breasted models' and you guys popped up." And the rest is history. Amora debuted in the July '18 issue and won 2018 Newcomer of the Year.

# ON LOCATION NORTH COAST

Eight girls–Erin Star, Helen Star, Demmy Blaze, Codi Vore, Daria, Alexya, Sha Rizel and Kitty Cute–converged on a tropical paradise in the Dominican Republic and made 2018 "The Year of the North Coast."

# LARA JONES BRA BUSTER

H-cupper Lara Jones, who debuted in the January '18 issue, proves a girl doesn't have to take off her bra to get our attention.

# Codi Vore 2018 Model of the Year

After finishing second in the 2017 Newcomer contest, Codi Vore went all the way for the first time and grabbed top model honors.

# 2019 AND BEYOND:

Diana Frost

Maria Body

# A BOOBALICIOUS FUTURE

What does the future hold? Well, if the first half of 2019 is any indication, lots of beautiful girls with big, natural tits and curvy bodies. Already this year, we've seen the debuts of superstars-in-the-making Annabelle Rogers, Cheryl Blossom, Diana Frost, Maria Body and Stacy Vandenberg. *V-mag*'s 26th year is shaping up as a great one.

The world has changed dramatically since *Voluptuous* first hit the newsstands in 1994. Back then, the Internet was in its infancy. Mega-websites like *SCORELAND* and XLGirls.com hadn't even been dreamed of, much less conceived. Home viewers were still watching tapes on clunky video cassette recorders.

Today, the Internet has changed how so many people watch porn. Even DVDs are giving way to on-demand and streaming video. So it's truly incredible that in this changing world, *Voluptuous* continues to survive and thrive.

We've enjoyed a spectacular 25 years. Are you ready for 25 more?

Cheryl Blossom

Stacy Vandenberg

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## V-MAIL

*Continued from page 12*

ably massive, but I love them more than I can say. These three publications own my deepest appreciation.

And if nothing else, I must say how much I love the word "voluptuous" because in its connotation and spirit, it encapsulates every bit of what I love in a gorgeous woman. *Voluptuous*, *SCORE* and *XL Girls* magazines put a dream into a visual reality in the most stunning and breathtaking manner conceivable. I am an ardent and adoring fan with no end in sight.

I happened upon this dream bounty of publications in the mid-'90s, and I count myself so lucky as a result. I can't thank the entire team behind these magazines enough, particularly the stewardship of Elliot and Dave. What can I say other than thank you for all the heart you put into all of TSG. What you all have crafted is Pure Perfection.–Seth, via email

### A TRADITION OF BIG, BRIT TITS FOR OVER 25 YEARS

Dear *Voluptuous*,

If I am counting correctly, although you are celebrating *V-mag*'s 25th anniversary, you are now starting your 26th year. That makes sense, right? You celebrate your first anniversary after one year has passed and so on and so on. If that's the case, you have already done so much more than most men's magazines ever do. I am still a devotee of actual magazines that you can hold in your hand and have definitely taken notice of the fact that the number of men's magazines available has dwindled. Also decreasing are the number of places where I can purchase a men's magazine. There used to be a newsstand down the street from me that carried newspapers from around the world and a wide selection of men's magazines, among others. Not anymore. Now I have to go to an adult store to buy my magazines.

Despite this, I have not noticed a decrease at all in the quality of your fine magazines. I think they are getting better and better. 2019 is already off to a great star with Annabelle Rogers, Stacy Vandenberg, Diana Frost and Codi Vore's first hardcore scenes. Here's to 25 more years of greatness. You can do it!–B.G., Sunrise, Florida

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NEW

## THE NEW NATURALS

Maria Body leads an amazing cast of the newest and greatest naturals. She's joined by Erin Star, Cheryl Blossom, Annabelle Rogers, Amie Taylor, Diana Frost, Eva Berg, Alice 85JJ, Helen Star, Isa Gomez, Ellis Rose, Sofia Damon, Kim Velez, Mahogany Masters and Agnes Poulin. Nobody has ever attempted to put together a movie like before this because nobody else has the talent pool that we've scoured the world to assemble. If you buy only one big-tit DVD in 2019, then this should be the one.
**240 Min. X-Rated (Blu-ray or DVD)**

## BEST SELLERS — TOP 3 MOVIES OF THE MONTH

### ERIN STAR

In her first exclusive video, this rising superstar shows us her workout and stretching routine, gets her voluptuous body wet and soapy and puts on a slo-mo boob show that has to be seen to be believed. Plus, a bonus in-bed interview with her stacked sister, Helen.
108 Min. X-Rated (Blu-ray or DVD)

### LARGE LOVIN' 6

These 10 girls have huge, fat, natural tits, thick thighs, asses with plenty of cushion and curves that go on forever. Many had never fucked on-camera. Stars Sylvia Bateman, Carla4Garda, Oksana Rose, Mischievous Kitty, Veronica Bow and Cosmia and more.
253 Min. XXX-Rated (DVD only)

### ALL STACKED, ALL NATURAL 8

Three discs, 24 girls. Loaded with sensational newcomers, including Cheryl Blossom in her first DVD, Annabelle Rogers, Diana Frost, Amie Taylor, Amora Lee, Rachael C., Shanie Gaviria, Lexi Slade, Luna Bunny and more.
424 Min. X-Rated (Blu-ray or DVD)

### CODI VORE XXX

In her first XXX DVD, Codi shows off her tit-fucking skills on a lucky guy. She sucks and fucks a real cock in one of the hottest first-time scenes you'll ever see, then she does it again and gets her ass reamed! In the grand finale, Codi and newbie Luna Bunny team up on a stud.
**195 Min. XXX-Rated (Blu-ray or DVD)**

### JOANA BLISS

All-Joana Bliss in her first exclusive movie. She's your fantasy beer maiden. She pours milk onto her big, soft naturals. She has a three-way with two other stacked naturals and more. Get to know this all-time great in the movie her fans have demanded for a long time.
**111 Min. X-Rated (DVD only)**

### VOLUPTUOUS XTRA 19

Our longest-running XXX series. Top newcomer Milly Marks, who has the perfect *V-mag* body, is getting DP'd for the first time, and it's the must-see scene of the year! Plus, 17 more of the bustiest babes in the hottest XXX action, shot with the in-your-face boob angles you demand.
**413 Min. XXX-Rated (DVD only)**

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## ON LOCATION PORTUGAL

Lorna Morgan is the host of this classic video that takes you behind the scenes of a weeklong photo shoot. Lorna is joined by Linsey Dawn McKenzie, Kerry Marie, Annette Christianson, Jade, Adele Stephens, Teresa May and Jessica Turner.
**54 Min. X-Rated (DVD only)**

## ON LOCATION COSTA DEL SOL

This super-natural boob spectacular stars Kerry Marie, Nicole Peters, Ines Cudna and Cassandra. It's a vision of boob paradise: sun-kissed naturals on a Spanish estate. Cassandra teaches the girls how to model hotter than ever.
**160 Min. X-Rated (DVD only)**

## ON LOCATION KEY LARGO

One of our all-time best-sellers. Join naturally stacked superstars Chloe Vevrier, Lorna Morgan, Kerry Marie and Chaz in the Florida Keys. Up-close-and-personal action. Bikini-busting, titty-tugging, hot masturbation and lezzie oil massage as the girls all get their hands on Chloe's beautiful tits.
**110 Min. X-Rated (DVD only)**

## ON LOCATION GRAND BAHAMA

We're known for our on-location spectaculars in the tropics, and this is one of our best and bustiest ever. Join Karla James, Natalie Fiore, Arianna Sinn, Karla James and Taylor Steele for wild boob play and bouncing under the sun and on the beach.
**98 Min. X-Rated (DVD or Blu-ray)**

## BIG BOOB PARADISE

Christy Marks, Angela White, Lorna Morgan, Terry Nova and Gianna Rossi on-location in Eleuthera, the Bahamas. Time stands still when you join this legendary cast for incredibly erotic breast-play, hole-plugging masturbation and totally unbridled lezzie sex.
**120 Min. X-Rated (DVD only)**

## ON LOCATION PUERTO VALLARTA

Travel to Mexico for up-close-and-personal action with five stacked naturals who can't keep their hands off each other. Features Hitomi, Micky Bells, Leanne Crow, Jenna Valentine and Natalie Fiore. You'll feel like you're on a dream vacation.
**130 Min. X-Rated (Blu-ray or DVD)**

# Naturally stacked babes in solo & XXX action

## SCORE ON LOCATION

We took Sha Rizel, Valory Irene, Joana and Hitomi to the Dominican Republic and came back with up-close and personal views of them oiling up their perfect bodies, sunbathing, putting on bikini shows, taking hot, wet showers, girl-on-girl tit-play and a whole lot more.
**163 Min. X-Rated (Blu-ray or DVD)**

## XL GIRLS ON LOCATION

Join four curvy, voluptuous naturals on a steamy island getaway in the Caribbean. Go behind the scenes of this on-location shoot with Jennica Lynn, Lavina Dream, Roxanne Miller and Polish bra-buster Vanessa Y. Loaded with candid and group scenes.
**163 Min. X-Rated (Blu-ray or DVD)**

## ON LOCATION NORTH COAST

Codi Vore, Erin Star, Demmy Blaze, Helen Star, Kitty Cute, Daria, Alexya and Sha Rizel in the wildest tit-to-tit action ever. Wall-to-wall group action and loaded with slow-mo bouncing boobs shot on-location in the Dominican Republic.
**127 Min. X-Rated (Blu-ray or DVD)**

## MAMMARY MAMBO

Enjoy Arianna Sinn and Miosotis hotter than you've ever seen them before! Watch as this busty Romanian stunner and the mega-boobed Dominican natural get wild and dirty in the tropics! Loaded with tit-play, lezzie and three-way fucking action. The girls bring the heat!
**74 Min. XXX-Rated (Blu-ray or DVD)**

## MONTEGO BABES

Join Terri Jane, Gya Roberts and Micky Bells in Montego Bay, Jamaica for the wettest, oiliest big-boob party ever. It's fun in the sun and the pool as the girls bust out of skimpy bikinis, destroy tight tops and turn their super soakers on each other in a wild wet T-shirt scene.
**120 Min. X-Rated (Blu-ray or DVD)**

## ALONE WITH KELLY KAY

Young and super-stacked in her earliest scenes, the British great shows off her all-natural tits and 42-26-36 figure. Contains nine scenes of Kelly. A true collector's item that we're making available to readers by popular demand. But it won't be in the "Movie Club" forever!
**135 Min. X-Rated (DVD only)**

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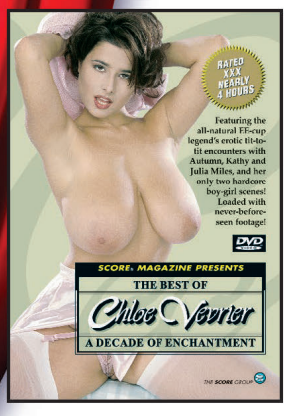



### THE BEST OF CHLOE VEVRIER

Spans the entire career of Germany's EE-cup wonder woman, one of the greatest naturally stacked babes ever. She goes tit-to-tit with Autumn-Jade and Russian Kathy. She sucks and fucks a cock in her only two boy-girl scenes. A best-seller for over 15 years.
**240 Min. XXX-Rated (DVD only)**

### LINSEY DAWN MCKENZIE'S ENCORE

LDM's greatest scenes on two discs. From girl-on-girl to her only XXX scenes, including a three-way with Veronika and a stud to tit-to-tit action with Ines Cudna and Susie Wilden. A spectacular collection.
**346 Min. XXX-Rated (DVD only)**

### THE BEST OF VOLUPTUOUS

Twelve all-time greats from the 1990s in solo action on one DVD. Features Carol Brown, Dawn Phoenix, Roberta Smallwood, Bonnie Banks, Alice, Danni Ashe, Monique, Olga, Sarah Lee, Sophia Capri and Winona Lind.
**270 Min. X-Rated (DVD only)**

### LORNA MORGAN NOW AND FOREVER

Contains exclusive interviews and lots of never-before-seen scenes, including Lorna's hottest girl-girl ever with Gianna Rossi. Hosted by Lorna, who describes her evolution from shy girl-next-door to international glamour star.
**120 Min. X-Rated (DVD only)**

### CUM FUCK MY TITS

At the peak of her bustiness, Kerry Marie in mouthwatering breast-play, hot pussy action and jack-off encouragement. Very few girls in the world can stack up to her all-natural rack or the way she drills her British girl-next-door pussy with huge dildos.
**120 Min. X-Rated (DVD only)**

### BUSTY EURO BABES

Shot on-location in Portugal. Starring Welsh beauty Lorna Morgan, England's Kerry Marie and Jessica Turner and Sweden's Annette Christianson, who gets her lezzie cherry popped by pussy sucking Russian Kathy and her big sex toy.
**107 Min. X-Rated (DVD only)**

# MOVIES BY BOOB LOVERS FOR BOOB LOVERS

### THE KARINA COLLECTION

Karina packs her creamy flesh pillows into tight tops and lingerie. She's your dream date, your maid, the ultimate sweater girl, a naughty schoolgirl and more. Plus, Karina and Brit buster Mandy Pearl play tennis in a special scene shot in Hungary.
**245 Min. X-Rated (DVD only)**

### RACHEL RAXXX

She's an 18-year-old with a pair of the biggest naturals ever. She loves to smother guys with them, tit-fuck their cocks and suck and fuck them until they shoot their loads all over her rack. She also bounces and creams her boobs and rocks a tiny bikini.
**139 Min. XXX-Rated (DVD only)**

### VANESSA Y.

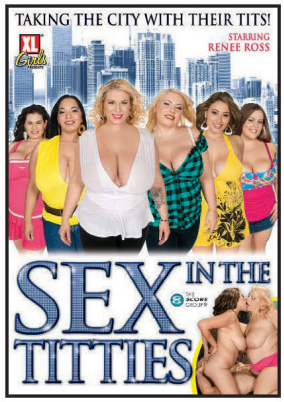
She's one of the greatest naturals ever, and now the two-time Model of the Year has her own movie. A girl-girl with the great Joana Bliss and a simulated sex scene that's so hot, you'll think she's fucking a real cock. Of course, Vanessa also shows off her bush.
**122 Min. X-Rated (DVD only)**

### INTRODUCING MILLY MARKS

Get to know our young, beautiful 2017 Newcomer of the Year as she busts out of tight tops, bounces her tits, oils, fucks her pussy with toys and has her first on-camera boy-girl sex scenes, one with huge-dicked JMac.
**109 Min. XXX-Rated (Blu-ray or DVD)**

### MORE TO FUCK

Four girls want to be chosen to fulfill the fantasy of a tit-loving bachelor and enjoy his cum loads. Who will John choose? Destiny Rose? Melonie Max? Anal-loving Alanna Ackerman? Tatiana Blair? Anna Kay? Host Kaytee Carter gets some pussy, too.
**138 Min. XXX-Rated (Blu-ray or DVD)**




### SEX IN THE TITTIES

One by one, Scarlett Rouge, Selena Castro, Haydee Rodriguez, Camelia Davis and Hillary Hooterz get fucked and hurry over to Renee Ross's apartment to give her the juicy details. The girls cap things off with the wildest six-way lezzie scene ever.
**120 Min. XXX-Rated (DVD only)**

## BOUNCE BABY BOUNCE 2

These girls can't help but bounce when they walk. Their natural tits are huge! Codi Vore, Milly Marks, Erin Star, Amora Lee, Helen Star and Alice Wayne bounce like crazy and put on an in-your-face tit show you'll never forget. **134 Min. X-Rated (Blu-ray or DVD)**

## STACKED TO THE MAX

Big, fat, natural tits, the biggest you've ever seen. These girls are mega-stacked, and they know how to work their tits for maximum boner response. Features 16 girls, some of them newbies, some of them legends, all of them stacked to the max like never seen before. **279 Min. X-Rated (DVD only)**

## BAD GIRL HITOMI

In nine scenes that range from fun in the sun to covered in cum, the world's bustiest Asian natural lets it all hang out. She also gives new meaning to "skin-tight outfit" when a lucky artist paints a form-fitting red dress onto her body. An amazingly unique movie. **147 Min. X-Rated (Blu-ray or DVD)**

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